

Submersible Motor Pump

# Ama-Drainer N 301/302/303/358

## Installation/Operating Manual



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Installation/Operating Manual Ama-Drainer N 301/302/303/358

Original operating manual

KSB Aktiengesellschaft

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## Glossary

### Backflow

Waste water flowing back from the sewer into the connected drainage piping

### Cavitation damage

Material of the pump internals is destroyed by imploding vapour bubbles.

### Flood level

Maximum backflow level of waste water in a drainage system

### Hydraulic system

The part of the pump in which the kinetic energy is converted into pressure energy

### Pump

Machine without drive, additional components or accessories

### Pump set

Complete pump set consisting of pump, drive, additional components and accessories

### Submersible motor pump

Submersible motor pumps are floodable, close-coupled units which are not self-priming. The pumps are usually operated completely submerged. They may be operated outside the fluid for short periods of time, until the minimum fluid level has been reached.

### Waste water

Water consisting of a combination of water discharged from households, industrial and other businesses as well as surface water.

# 1 General

## 1.1 Principles


This manual is supplied as an integral part of the type series and variants indicated on the front cover. It describes the proper and safe use of this equipment in all phases of operation.

The name plate indicates the type series and size, the main operating data, the order number and the order item number. The order number and order item number uniquely identify the pump (set) and serve as identification for all further business processes.

In the event of damage, contact your nearest KSB service centre immediately to maintain the right to claim under warranty.

## 1.2 Symbols

**Table 1:** Symbols used in this manual

| Symbol   | Description  |
|--|--|
| ✓  | Conditions which need to be fulfilled before proceeding with the step-by-step instructions |
| ▷  | Safety instructions  |
| ⇒  | Result of an action  |
| ⇔  | Cross-references   |
| 1.<br>2.   | Step-by-step instructions  |
|  | Note<br>Recommendations and important information on how to handle the product             |







## 2 Safety



All the information contained in this section refers to hazardous situations.

### 2.1 Key to safety symbols/markings

Table 2: Definition of safety symbols/markings

| Symbol   | Description   |
|--|---|
|  <b>DANGER</b>  | <b>DANGER</b><br>This signal word indicates a high-risk hazard which, if not avoided, will result in death or serious injury.   |
|  <b>WARNING</b> | <b>WARNING</b><br>This signal word indicates a medium-risk hazard which, if not avoided, could result in death or serious injury.   |
|  <b>CAUTION</b> | <b>CAUTION</b><br>This signal word indicates a hazard which, if not avoided, could result in damage to the machine and its functions.   |
|                 | <b>General hazard</b><br>In conjunction with one of the signal words this symbol indicates a hazard which will or could result in death or serious injury.  |
|                 | <b>Electrical hazard</b><br>In conjunction with one of the signal words this symbol indicates a hazard involving electrical voltage and identifies information about protection against electrical voltage. |
|                 | <b>Machine damage</b><br>In conjunction with the signal word CAUTION this symbol indicates a hazard for the machine and its functions.  |

### 2.2 General

This manual contains general installation, operating and maintenance instructions that must be observed to ensure safe pump operation and prevent personal injury and damage to property.

The safety information in all sections of this manual must be complied with.

This manual must be read and completely understood by the specialist personnel/operators responsible prior to installation and commissioning.

The contents of this manual must be available to the specialist personnel at the site at all times.

Information attached directly to the pump must always be complied with and be kept in a perfectly legible condition at all times. This applies to, for example:

- Arrow indicating the direction of rotation
- Markings for connections
- Name plate

The operator is responsible for ensuring compliance with all local regulations not taken into account in this manual.

### 2.3 Intended use

The pump (set) must only be operated within the operating limits described in the other applicable documents.

- Only operate pumps/pump sets which are in perfect technical condition.
- Do not operate the pump (set) in partially assembled condition.
- Only use the pump to handle the fluids described in the data sheet or product literature of the pump model.
- Never operate the pump without the fluid handled.
- Observe the minimum flow rates indicated in the data sheet or product literature (to prevent overheating, bearing damage, etc).

- Observe the maximum flow rates indicated in the data sheet or product literature (to prevent overheating, mechanical seal damage, cavitation damage, bearing damage, etc).
- Do not throttle the flow rate on the suction side of the pump (to prevent cavitation damage).
- Consult the manufacturer about any use or mode of operation not described in the data sheet or product literature.

#### **Prevention of foreseeable misuse**

- Never open discharge-side shut-off elements further than permitted.
  - The maximum flow rate specified in the data sheet or product literature would be exceeded.
  - Risk of cavitation damage
- Never exceed the permissible operating limits specified in the data sheet or product literature regarding pressure, temperature, etc.
- Observe all safety information and instructions in this manual.

### **2.4 Personnel qualification and training**

All personnel involved must be fully qualified to transport, install, operate, maintain and inspect the machinery this manual refers to.

The responsibilities, competence and supervision of all personnel involved in transport, installation, operation, maintenance and inspection must be clearly defined by the operator.

Deficits in knowledge must be rectified by means of training and instruction provided by sufficiently trained specialist personnel. If required, the operator can commission the manufacturer/supplier to train the personnel.

Training on the pump (set) must always be supervised by technical specialist personnel.

### **2.5 Consequences and risks caused by non-compliance with these operating instructions**

- Non-compliance with these operating instructions will lead to forfeiture of warranty cover and of any and all rights to claims for damages.
- Non-compliance can, for example, have the following consequences:
  - Hazards to persons due to electrical, thermal, mechanical and chemical effects and explosions
  - Failure of important product functions
  - Failure of prescribed maintenance and servicing practices
  - Hazard to the environment due to leakage of hazardous substances

### **2.6 Safety awareness**

In addition to the safety information contained in this manual and the intended use, the following safety regulations shall be complied with:

- Accident prevention, health and safety regulations
- Explosion protection regulations
- Safety regulations for handling hazardous substances
- Applicable standards and laws

### **2.7 Safety information for the operator/user**

- Fit contact guards supplied by the operator for hot, cold or moving parts, and check that the guards function properly.
- Do not remove any contact guards during operation.



- Provide the personnel with protective equipment and make sure it is used.
- Contain leakages (e.g. at the shaft seal) of hazardous fluids handled (e.g. explosive, toxic, hot) so as to avoid any danger to persons and the environment. Adhere to all relevant laws.
- Eliminate all electrical hazards. (In this respect refer to the applicable national safety regulations and/or regulations issued by the local energy supply companies.)
- If shutting down the pump does not increase potential risk, fit an emergency-stop control device in the immediate vicinity of the pump (set) during pump set installation.
- Make sure the system cannot be accessed by unauthorised persons (e.g. children).

### **2.8 Safety information for maintenance, inspection and installation work**

- Modifications or alterations of the pump are only permitted with the manufacturer's prior consent.
- Use only original spare parts or parts authorised by the manufacturer. The use of other parts can invalidate any liability of the manufacturer for resulting damage.
- The operator ensures that all maintenance, inspection and installation work is performed by authorised, qualified specialist personnel who are thoroughly familiar with the manual.
- Only carry out work on the pump (set) during standstill of the pump.
- The pump casing must have cooled down to ambient temperature.
- Pump pressure must have been released and the pump must have been drained.
- When taking the pump set out of service always adhere to the procedure described in the manual.(⇒ Section 6.3 Page 18)
- Decontaminate pumps which handle fluids posing a health hazard.
- As soon as the work is completed, re-install and/or re-activate any safety-relevant and protective devices. Before returning the product to service, observe all instructions on commissioning.

### **2.9 Unauthorised modes of operation**

Never operate the pump (set) outside the limits stated in the data sheet and in this manual.


The warranty relating to the operating reliability and safety of the supplied pump (set) is only valid if the equipment is used in accordance with its intended use.(⇒ Section 2.3 Page 7)

### 3 Transport/Temporary Storage/Disposal


#### 3.1 Checking the condition upon delivery

1. On transfer of goods, check each packaging unit for damage.
2. In the event of in-transit damage, assess the exact damage, document it and notify KSB or the supplying dealer (as applicable) and the insurer about the damage in writing immediately.

#### 3.2 Transport


|   |   |
|---|---|
|  | <b>CAUTION</b>  |
|   | <p><b>Improper pump transport</b><br/>Damage to the pump!</p> <ul style="list-style-type: none"> <li>▷ To transport the pump/pump set always use the handle provided.</li> <li>▷ Never suspend the pump (set) from the float switch (only type SE) or the power supply cable for transport.</li> <li>▷ Prevent the pump (set) from getting knocked or dropped.</li> </ul> |

#### 3.3 Storage/Preservation

|  |  |
|--|--|
|  | <b>CAUTION</b>   |
|  | <p><b>Damage during storage by frost, humidity, dirt, UV radiation or vermin</b><br/>Corrosion/contamination of the pump!</p> <ul style="list-style-type: none"> <li>▷ Store the pump (set) in a dry, dark, frost-proof room not exposed to sunlight where the atmospheric humidity is as constant as possible.</li> </ul> |

Store the pump (set) vertically in a dry, dark, frost-proof room not exposed to sunlight. Under these conditions it does not need additional preservation.

#### 3.4 Disposal

|   |  |
|---|--|
|  | <b>⚠ WARNING</b>   |
|   | <p><b>Fluids, consumables and supplies which are hot or pose a health hazard</b><br/>Hazard to persons and the environment!</p> <ul style="list-style-type: none"> <li>▷ Collect and properly dispose of flushing fluid and any residues of the fluid handled.</li> <li>▷ Wear safety clothing and a protective mask, if required.</li> <li>▷ Observe all legal regulations on the disposal of fluids posing a health hazard.</li> </ul> |

1. Dismantle the pump (set).  
Collect greases and other lubricants during dismantling.
2. Separate and sort the pump materials, e.g. by:
  - Metals
  - Plastics
  - Electronic waste
  - Greases and other lubricants
3. Dispose of materials in accordance with local regulations or in another controlled manner.

## 4 Description of the Pump (Set)

### 4.1 General description

#### Standard design

|  |  |
|--|--|
|  | <b>CAUTION</b>   |
|  | <p><b>Unsuitable fluids</b><br/>Damage to the pump!</p> <ul style="list-style-type: none"> <li>▷ Never use the pump to handle corrosive, combustible or explosive fluids.</li> <li>▷ Never use the pump to handle waste water containing faeces.</li> <li>▷ Do not use the pump for foodstuff applications.</li> </ul> |

- Submersible waste water pump (see submersible motor pump)

Pump for handling seepage water

Pump for handling chemically neutral, slightly contaminated waste water as well as wash water.

**Table 3:** Particle size for slightly contaminated waste water

| Type series               | Max. particle size [mm] |
|---------------------------|-------------------------|
| Ama-Drainer N 301/302/303 | 10                      |
| Ama-Drainer N 358         | 35                      |

#### Variant C

Suitable for handling the above fluids and, in addition:

- Seawater

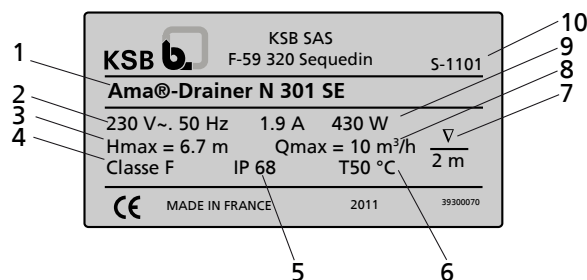
### 4.2 Designation

Example: Ama-Drainer N 302 SE / NE / C

**Table 4:** Key to the designation

| Code              | Description                                     |
|-------------------|---|
| Ama-Drainer N 302 | Type series                                     |
| S                 | With float switch                               |
| N                 | Without float switch                            |
| E                 | Motor version, e.g. E = single-phase a.c. motor |
| C                 | Variant for aggressive water                    |

### 4.3 Name plate



**Fig. 1:** Name plate (example)

|   |                         |    |                                       |
|---|-------------------------|----|---------------------------------------|
| 1 | Type series, size       | 2  | Rated voltage/frequency               |
| 3 | Maximum head            | 4  | Thermal class of winding insulation   |
| 5 | Enclosure               | 6  | Maximum fluid and ambient temperature |
| 7 | Maximum immersion depth | 8  | Max. flow rate                        |
| 9 | Rated power             | 10 | Serial code                           |

**Key to the series code**

S = series, 11 = year of construction 2011, 01 = week 1

**4.4 Design details**

**Design**

All parts which will come into contact with the fluid handled are made of rust-proof materials.

- Vertical installation
- Single-stage
- Meets all requirements laid down in EN 12050-2

**Motor**

- Single-phase AC motor
- Cooled by the fluid handled
- Thermal motor protection with automatic reset and start-up
- Earthed power supply cable

**Pump casing**

- Annular casing

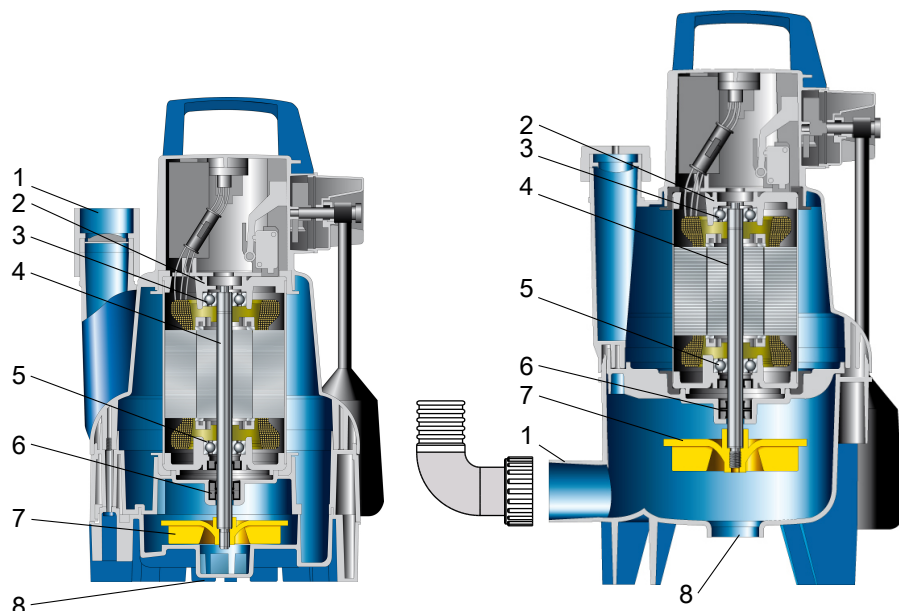
**Impeller type**

- With free-flow impeller

**Bearings**

- Enclosed bearings, grease-packed for life

**4.5 Configuration and function**



**Fig. 2:** Sectional drawing

|   |  |   |                 |
|---|--|---|-----------------|
| 1 | Discharge nozzle<br>Optional: with hose connection | 2 | Bearing bracket |
| 3 | Rolling element bearing                            | 4 | Shaft           |
| 5 | Rolling element bearing                            | 6 | Shaft seal      |
| 7 | Impeller   | 8 | Foot opening    |

- Design** The pump is designed with an axial fluid inlet and an outlet parallel to the axis, pointing upwards. (The outlet of Ama®-Drainer N 358 pumps is horizontal, perpendicular to the axis.) The hydraulic system runs in common bearings and is connected to the motor by a shaft coupling.
- Function** The fluid enters the pump via an opening in the foot (8) and is accelerated outward by the rotating impeller (7). In the flow passage of the pump casing the kinetic energy of the fluid is converted into pressure energy. The fluid is pumped to the discharge nozzle (1), where it leaves the pump. At the rear side of the impeller, the shaft (4) enters the casing via the casing wall. The shaft passage through the cover is sealed towards the atmosphere with a shaft seal (6). The shaft runs in rolling element bearings (3 and 5), which are supported by a bearing bracket (2). The bearing bracket is linked with the pump casing and/or casing cover.
- Sealing** The pump is sealed by three bi-rotational shaft seals in tandem arrangement. A lubricant reservoir between the seals ensures cooling and lubrication of the shaft seals.

### 4.6 Scope of supply




Depending on the model, the following items are included in the scope of supply:

- Pump set
- Non-return valve
- Connection socket with internal thread
- Locking disc for float
- Cable

**Special accessories** Further (special) accessories can be purchased from our distributors.

## 5 Installation at Site

### 5.1 Safety regulations

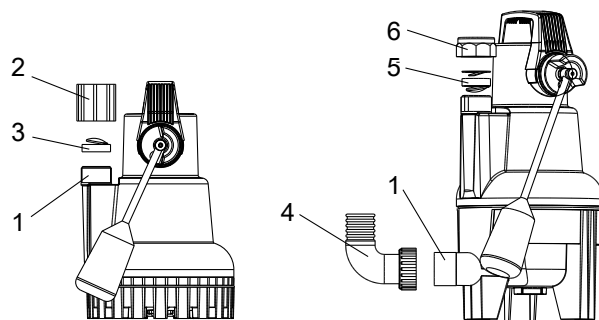
|   |   |
|---|---|
|    | <p><b>⚠ DANGER</b></p> <p><b>Unsuitable electrical installation</b><br/>Danger to life!</p> <ul style="list-style-type: none"> <li>▶ Make sure the electrical installation meets the VDE 0100 installation rules (i.e. sockets with earthing terminals).</li> <li>▶ Make sure the electric mains is equipped with a residual current device of maximum 30 mA.</li> <li>▶ Always have the electrical connections installed by a trained and qualified electrician.</li> <li>▶ Only use the plugs and mains cables supplied with the pump.</li> </ul> |
|    | <p><b>⚠ DANGER</b></p> <p><b>Use in an outdoor area</b><br/>Danger of death from electric shock!</p> <ul style="list-style-type: none"> <li>▶ Any extension cords must match the quality of the supplied pump cable (10-metre cable length).</li> <li>▶ Do not expose electrical connections to any moisture.</li> </ul>  |
|  | <p><b>⚠ DANGER</b></p> <p><b>Continuous pump operation in swimming pools, garden ponds or similar</b><br/>Danger of death from electric shock!</p> <ul style="list-style-type: none"> <li>▶ Make sure that nobody is in the water while the pump is in operation.</li> <li>▶ Only use the pump for draining swimming pools, garden ponds, etc. (It is impermissible to use this pump as a recirculation pump, for example.)</li> </ul>  |

### 5.2 Checks to be carried out prior to installation

Before installing the pump make sure that the following requirements are met:

- Check the data on the name plate of the pump to make sure it can be operated on the available mains.
- The fluid to be handled matches the description of suitable fluids.
- The above safety instructions have been complied with.

### 5.3 Fitting the swing check valve and socket (if supplied unfitted)



Ama-Drainer N 301/302/303

Ama-Drainer N 358

**Fig. 3:** Fitting the swing check valve and socket

|   |                   |   |                        |
|---|-------------------|---|------------------------|
| 1 | Discharge nozzle  | 2 | Socket 1 1/4"          |
| 3 | Swing check valve | 4 | Hose connection 1 1/2" |
| 5 | Suction valve     | 6 | Screw plug             |

- Position the swing check valve on the discharge nozzle.  
For Ama-Drainer N 301/302/303: Make sure the disc of the swing check valve opens upwards.  
For Ama-Drainer N 358: Make sure the disc of the swing check valve opens downwards.
- Screw the socket on with the long thread and tighten it.

#### 5.4 Adjusting the cut-in level control

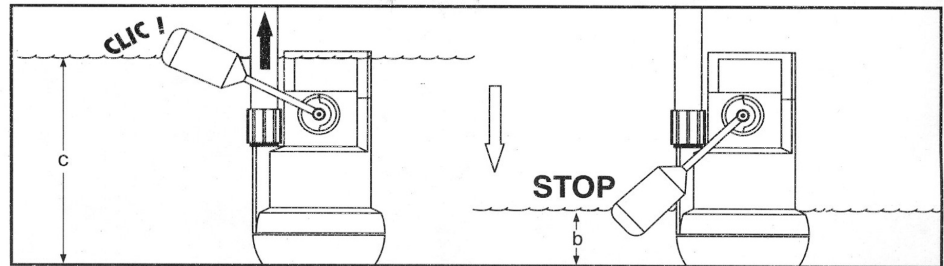


Fig. 4: Switching levels

|   |               |   |              |
|---|---------------|---|--------------|
| b | Cut-out level | c | Cut-in level |
|---|---------------|---|--------------|

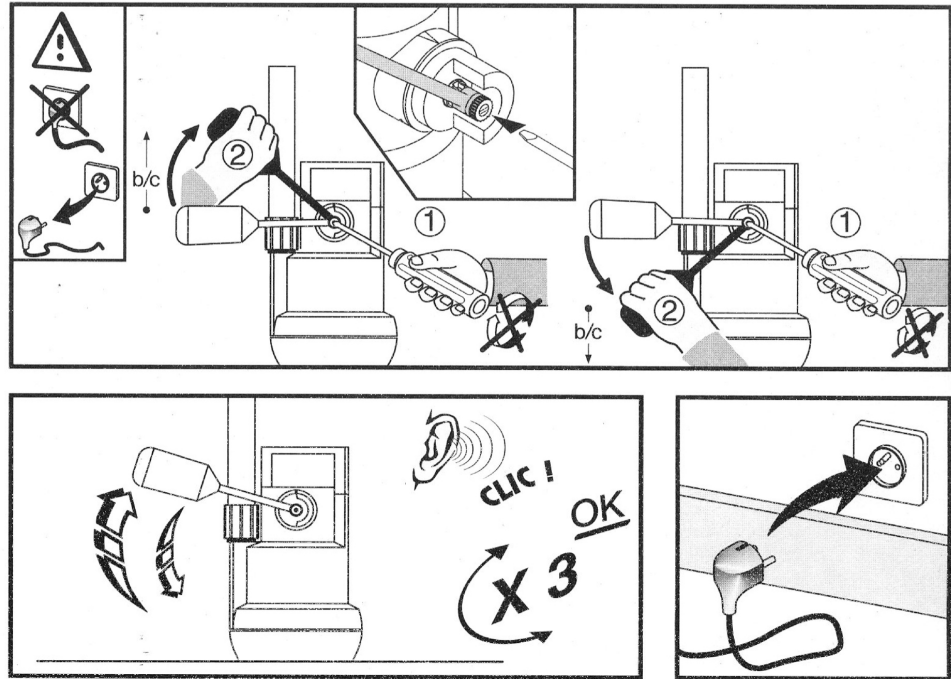
| Type series          | Factory setting                    |                                   | Limits <sup>1)</sup> |                                   |
|----------------------|------------------------------------|-----------------------------------|----------------------|-----------------------------------|
|                      | Cut-out level b <sup>2)</sup> [mm] | Cut-in level c <sup>2)</sup> [mm] | Cut-out level b [mm] | Cut-in level c <sup>2)</sup> [mm] |
| Ama-Drainer N 301 SE | 70                                 | 145                               | 295                  | 375                               |
| Ama-Drainer N 302 SE | 110                                | 200                               | 315                  | 420                               |
| Ama-Drainer N 303 SE | 110                                | 200                               | 315                  | 420                               |
| Ama-Drainer N 358 SE | 110                                | 230                               | 395                  | 540                               |

For manual operation value b must not be lower than the following values:

- Ama-Drainer N 301/302/303: 15 mm
- Ama-Drainer N 358: 37 mm

1) Maximum values

2) Minimum values for automatic operation



**Fig. 5:** Adjusting the cut-in level control

1. Unplug the pump from the electric mains.
2. Insert a screwdriver into the screw at the float and hold it in this position. Do not turn the screw.
3. Push the float up or down to adjust it to the required cut-in level.
4. Pull the screwdriver back out again.
5. Check the cut-in level by moving the float up and down. You should be able to hear a "click" each time the float is lifted up to the cut-in level.
6. Plug the pump back into the mains.

## 5.5 Piping

### 5.5.1 Connecting the piping (stationary installation – 3 metre cable length)

|   |             |
|---|-------------|
|   | <b>NOTE</b> |
| <p>The highest point of the discharge line must be above the flood level (usually street level) to prevent any backflow from the sewage system.</p> |             |

#### Ama-Drainer N 301/302/303

1. Connect the pump and piping at the G 1 ¼ thread of the discharge nozzle. Use a pipe with an inner diameter of 32 millimetres.

#### Ama-Drainer N 358

1. Connect the pump and piping at the G 1 ½ thread tangential discharge nozzle of the suction cover. Use a pipe with an inner diameter of 40 millimetres.

### 5.5.2 Connecting the piping (transportable installation – 10 metre cable length)

#### Ama-Drainer N 301/302/303

1. A hose with an inner diameter of 30 millimetres can be connected to the pump set. To do so, screw a G 1 ¼ adaptor into the threaded socket (see accessories "drainage hose set A 25 B").

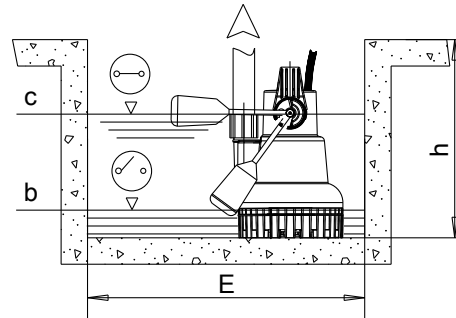


2. Fasten the hose with a hose clip.

**Ama-Drainer N 358**

1. Screw on the G 1 ½" adaptor for a hose of 40 millimetres inner diameter (an elbow is available as an option).
2. Fasten the hose with a hose clip.

**5.6 Installing the pump set**



**Fig. 6:** Dimensions for installation

|   |              |   |               |
|---|--------------|---|---------------|
| c | Cut-in level | b | Cut-out level |
|---|--------------|---|---------------|

**Table 5:** Recommended installation dimensions

| Type series            | E [mm]  | h [mm] |
|------------------------|---------|--------|
| Ama-Drainer N 301      | 400×400 | 400    |
| Ama-Drainer N 302/ 303 | 400×400 | 500    |
| Ama-Drainer N 358 SE   | 400×450 | 550    |

1. For transporting and lifting the pump observe the relevant information.(⇒ Section 3.2 Page 10)
2. If required, suspend the pump using a rope attached to the handle.
3. Place the pump on a solid surface.  
Recommended installation dimensions 400 x 400 mm (400 x 450 mm for Ama-Drainer N 358)
4. Make sure that the float can move freely.

**5.7 Connection to power supply**

Plug the pump into the mains socket.

The pump switches on and off automatically.

## 6 Commissioning/Start-up/Shutdown

### 6.1 Start-up/shutdown

The pump's automatic control system will cut in when level "A" is reached and will cut out when level "B" is reached.(⇒ Section 5.6 Page 17)

### 6.2 Operating limits

Table 6: Operating limits

| Characteristic                                      | Ama-Drainer N 301                         | Ama-Drainer N 302              | Ama-Drainer N 303              | Ama-Drainer N 358           |
|---|---|--------------------------------|--------------------------------|-----------------------------|
| Head  | 6.5 m max.                                | 10 m max.                      | 12.5 m max.                    | 8.5 m max.                  |
| Flow rate   | 10 m <sup>3</sup> /h max.                 | 12 m <sup>3</sup> /h max.      | 14 m <sup>3</sup> /h max.      | 16.5 m <sup>3</sup> /h max. |
| Immersion depth                                     | 2 m max.                                  | 2 m max.                       | 2 m max.                       | 2 m max.                    |
| Voltage/frequency                                   | 230 V/50 Hz                               | 230 V/50 Hz                    | 230 V/50 Hz                    | 230 V/50 Hz                 |
| Starting current                                    | 4.1 A                                     | 9.5 A                          | 11.5 A                         | 9.5 A                       |
| Max. temperature, continuous                        | 0 to 50 °C                                | 0 to 50 °C                     | 0 to 50 °C                     | 0 to 35 °C                  |
| Particle size (max. diameter)                       | 10 mm                                     | 10 mm                          | 10 mm                          | 35 mm                       |
| Residual water level (Type NE for manual operation) | 15 mm min.                                | 15 mm min.                     | 15 mm min.                     | 37 mm min.                  |
| Power input   | 430 W max.                                | 750 W max.                     | 1050 W max.                    | 850 W max.                  |
| Enclosure   | IP 68                                     | IP 68                          | IP 68                          | IP 68                       |
| Power cable   | H07RN8-F 3 × 1 <sup>2</sup>               | H07RN8-F 3 × 1 <sup>2</sup>    | H07RN8-F 3 × 1 <sup>2</sup>    | H07RN8-F 3 × 1 <sup>2</sup> |
|   | Type SE<br>H05RN8-F 3 × 0.75 <sup>2</sup> | H05RN8-F 3 × 0.75 <sup>2</sup> | H05RN8-F 3 × 0.75 <sup>2</sup> | -                           |
| Frequency of starts [start-ups/hour]                | 30 maximum                                |                                |                                |                             |

### 6.3 Shutdown/storage/preservation

#### 6.3.1 Measures to be taken for shutdown

1. Unplug the system from the electric mains.
2. Wait for the pump to cool down (at least 10 minutes) before removing it from the tank.
3. Separate the pump from the discharge line.
4. Unscrew the connection socket at the discharge nozzle and remove the swing check valve.
5. Clean the pump and its add-on parts under a water jet.
  - Point the water jet into the discharge nozzle.
  - For Ama-Drainer N 358: Unscrew the plug of the venting and cleaning system. Remove the swing check valve and point the water jet into the opening.
6. Allow the parts to dry.
7. Re-install the connection socket and the swing check valve. Observe the assembly sequence.
8. Store the pump vertically in a dry, dark and frost-proof room.



#### NOTE





Special preservation measures are not required.

## 6.4 Returning to service

(⇒ Section 5 Page 14)

## 7 Servicing/Maintenance

### 7.1 Safety regulations


|  |   |
|--|---|
|   | <p><b>⚠ DANGER</b></p> <p><b>Power supply not disconnected</b><br/>Danger to life!</p> <ul style="list-style-type: none"> <li>▷ Pull the mains plug and secure the pump against unintentional start-up.</li> </ul>  |
|   | <p><b>⚠ DANGER</b></p> <p><b>Work on the pump set by unqualified personnel</b><br/>Danger of death from electric shock!</p> <ul style="list-style-type: none"> <li>▷ Have pump components modified and dismantled by authorised personnel only.</li> </ul>  |
|   | <p><b>⚠ WARNING</b></p> <p><b>Insufficient stability</b><br/>Risk of crushing hands and feet!</p> <ul style="list-style-type: none"> <li>▷ During assembly/dismantling, secure the pump (set)/pump parts to prevent tipping or falling over.</li> </ul>   |
|  | <p><b>⚠ WARNING</b></p> <p><b>Fluids handled, consumables and supplies posing a health hazard</b><br/>Hazard to persons and the environment!</p> <ul style="list-style-type: none"> <li>▷ Clean the pump prior to any maintenance and installation work.</li> <li>▷ Make sure persons cannot come into contact with the fluid handled.</li> </ul> |

### 7.2 Servicing/inspection

The pump is practically maintenance-free.

It will suffice to clean the pump once a year and carry out visual inspections of the condition of the pump and supply line.

### 7.3 Drainage/disposal

|   |   |
|---|---|
|  | <p><b>⚠ WARNING</b></p> <p><b>Fluids, consumables and supplies which are hot or pose a health hazard</b><br/>Hazard to persons and the environment!</p> <ul style="list-style-type: none"> <li>▷ Collect and properly dispose of flushing medium and any residues of the fluid handled.</li> <li>▷ Wear safety clothing and a protective mask, if required.</li> <li>▷ Observe all legal regulations on the disposal of fluids posing a health hazard.</li> </ul> |
|---|---|

The pump will be automatically drained when it is taken out of the fluid handled.

### 7.4 Dismantling/reassembling the pump set

#### 7.4.1 General information/Safety regulations

Dismantling/reassembly work must be effected by authorised specialist personnel only.

|  |             |
|--|-------------|
|  | <b>NOTE</b> |
| <p>All maintenance, service and installation work can be carried out by KSB Service or authorised workshops. Find your contact in the attached "Addresses" booklet or on the Internet at "<a href="http://www.ksb.com/contact">www.ksb.com/contact</a>".</p> |             |

**7.4.2 Installing the pump in an Ama-Drainer-Box 021 waste water lifting unit / Replacing Ama-Drainer 301 SE with Ama-Drainer N 301 SE**

|   |             |
|---|-------------|
|   | <b>NOTE</b> |
| <p>The Ama-Drainer-Box 021/C for aggressive waste water cannot be fitted with an Ama-Drainer N 301 SE/NE/C series pump. A special pump set from KSB's spare parts programme is required as a replacement.</p> |             |

|  |             |
|--|-------------|
|  | <b>NOTE</b> |
| <p>Also observe the operating manual of Ama-Drainer-Box 021.</p> |             |

**Table 7:** Limits of the float levels

| Design                 | Cut-out level b [mm] | Cut-in level c [mm] |
|------------------------|----------------------|---------------------|
| Standard design        | ~50                  | ~190                |
| Connection to a shower | ~50                  | ~95                 |

- ✓ The waste water lifting unit has been disconnected from the mains.
- ✓ The tank cover has been removed.
- 1. Remove the old pump (Ama-Drainer 301 SE) from the tank.
- 2. Remove handle 576 of the new pump (Ama-Drainer N 301 SE).  
(Keep this handle as the name plate on it will be required as a reference in case of any technical complaint.)



**Fig. 7:** Removing the automatic switchgear

- 3. Pull automatic switchgear 79-1.1 out of its location in discharge casing 107 (see Fig. "Removing the automatic switchgear").

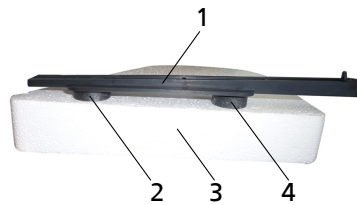


**Fig. 8:** Removing the metal strip

|   |             |
|---|-------------|
| 1 | Metal strip |
|---|-------------|

4. Remove the metal strip and press the automatic switchgear into its location (see Fig. "Removing the metal strip").
5. Adjust the cut-in level control (⇒ Section 5.4 Page 15). Observe the table "Limits of the float levels".

|  |   |
|--|---|
|  | <b>CAUTION</b>  |
|  | <p><b>Incorrect assembly</b><br/>         Float switch hits the bottom of the casing. Cut-out level of the pump cannot be reached!</p> <ul style="list-style-type: none"> <li>▸ For connection to a shower 2 spacer rings 411 (6/16 x 26, CR) have to be inserted between the polystyrene float and the rod.</li> </ul> |



**Fig. 9:** Inserting the spacer rings at the float

|   |                   |   |             |
|---|-------------------|---|-------------|
| 1 | Rod               | 2 | Spacer ring |
| 3 | Polystyrene float | 4 | Spacer ring |

6. For connection to a shower insert 2 spacer rings 411 (6/16 x 26, CR) between the polystyrene float and the rod.
7. Insert the new pump into the tank and engage it in the anti-rotation device.
8. Connect the discharge line.




**Fig. 10:** Shortening the nozzle

9. Shorten the nozzle on the inner side of the tank cover to 27 mm.
10. Check the cut-in/cut-out levels (⇒ Section 5.4 Page 15) and fit the cover.
11. Conduct a test-run for several start/stop cycles.

### 7.5 Recommended spare parts stock

It is not necessary to keep spare parts on stock.

## 8 Trouble-shooting

|   |  |
|---|--|
|  | <b>⚠ WARNING</b>   |
|   | <p><b>Improper remedial work on the pump (set)</b><br/>Risk of injury!</p> <ul style="list-style-type: none"> <li>▸ For any work performed in order to remedy faults on the pump (set) observe the relevant information given in this operating manual or the product literature provided by the accessories manufacturers.</li> </ul> |

If problems occur that are not described in the following table, consultation with KSB's customer service is required.

**Table 8:** Trouble-shooting

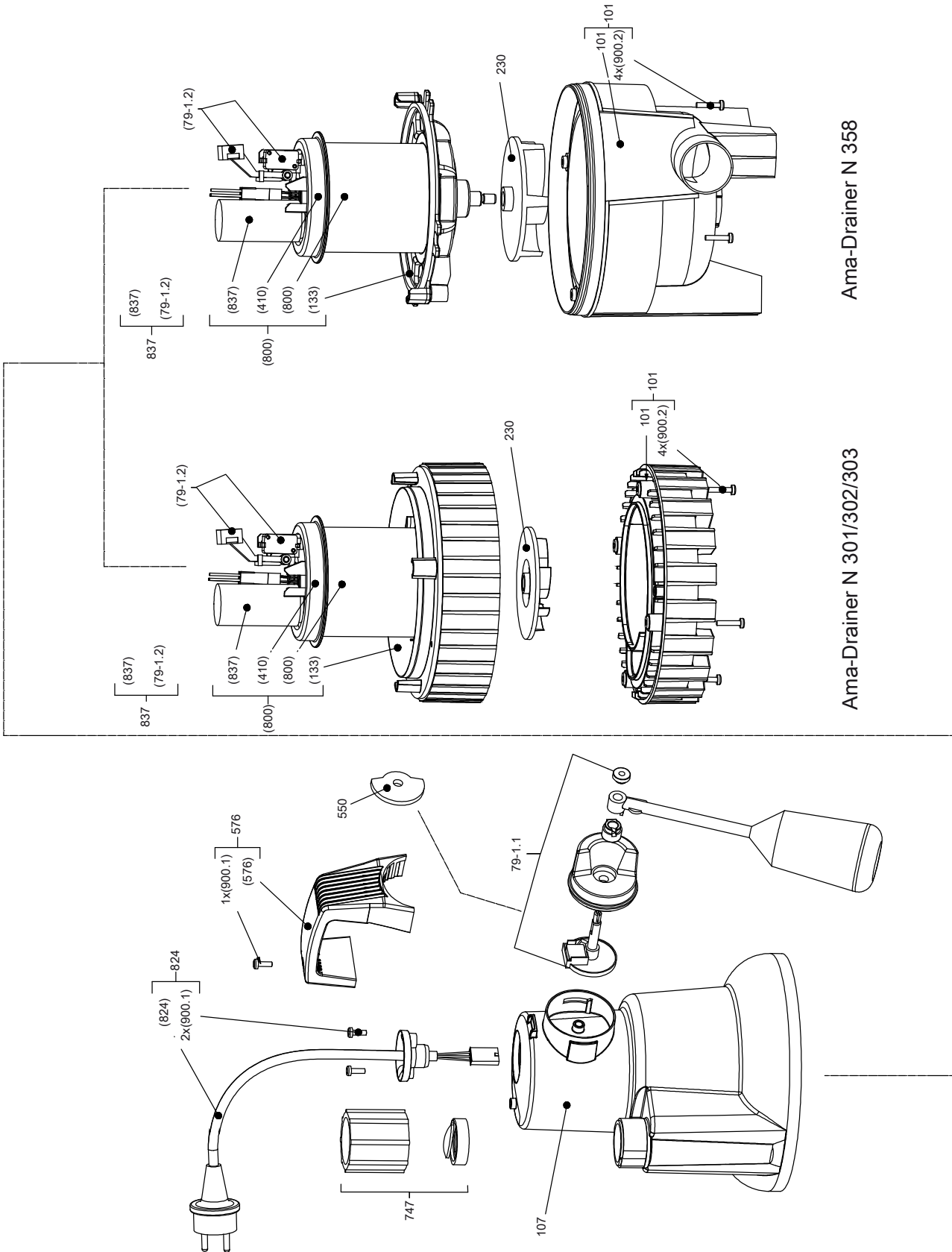
| Fault/Malfunction                                 | Causes   | Remedy <sup>3)</sup>   |
|---|--|--|
| Pump is running, but does not or hardly deliver.  | The hydraulic system is clogged by foreign matter.                                     | Clean the hydraulic system with a water jet. (⇒ Section 6.3 Page 18)                             |
|   | The discharge line is closed.  | Open all accessories fitted at the discharge line.   |
|   | The non-return valve has been fitted for the opposite direction of flow or is clogged. | Reassemble observing the correct sequence (⇒ Section 9.1 Page 25) or clean the non-return valve. |
| The pump is not running or only for a short time. | The thermal motor protection device triggers because:                                  |  |
|   | 1) Pump overheating  | Check the fluid temperature.   |
|   | 2) Pump running dry  | Check the minimum fluid level.   |
|   | The power supply is interrupted.   | Check the electrical installation.   |

<sup>3)</sup> Pump pressure must be released before attempting to remedy faults on parts which are subjected to pressure. Disconnect the pump from the power supply and allow it to cool down.



## 9 Related Documents

### 9.1 Exploded view and list of components



Ama-Drainer N 358

Ama-Drainer N 301/302/303

Fig. 11: Ama-Drainer N – Exploded view

**Table 9:** List of components

| Part No. | Description                           |
|----------|---------------------------------------|
| 101      | Pump casing                           |
| 107      | Discharge casing                      |
| 230      | Impeller                              |
| 550      | Locking disc for float                |
| 576      | Handle                                |
| 747      | Swing check valve and inspection hole |
| 79-1.1   | Automatic switch (external)           |
| 800      | Motor                                 |
| 824      | Cable                                 |

## 10 EC Declaration of Conformity

Manufacturer: **KSB S.A.S.**  
**128, rue Carnot,**  
**59320 Sequedin/Lille (France)**

The manufacturer herewith declares that the product:

### **Ama-Drainer N 301/302/303/358**

**Series number: S 1001 - S 1452**

- is in conformity with the provisions of the following Directives as amended from time to time:
  - Pump set: Machinery Directive 2006/42/EC
  - Pump set: Electromagnetic Compatibility Directive 2004/108/EC

The manufacturer also declares that

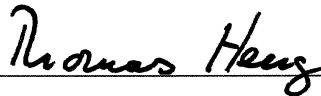
- the following harmonised international standards have been applied:
  - ISO 12100
  - EN 809/A1,
  - EN 60034-1, EN 60034-5/A1,
  - EN 60335-1/A1, EN 60335-2-41

Person authorised to compile the technical file:

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Head of Design/Engineering  
KSB S.A.S.  
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59320 Sequedin/Lille (France)

The EC Declaration of Conformity was issued in/on:

Frankenthal, 1 May 2012



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Thomas Heng  
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